Technical Data Sheet

QCP PP 1530

Polypropylene, Impact Copolymer

Product Description

QCP PP 1530 is a circular polypropylene copolymer supplied in pellet form for injection moulding applications. The grade combines stiffness, high impact and flow. The grade is available in grey color.

Sustainability

QCP PP 1530 contains at least 85% of post-consumer material from pre-sorted municipal plastic packaging waste. Filtration level is 150 µm. Volatiles according to ASTM D6980 @ 120 °C are < 0.2%.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

Status	Commercial: Active
Availability	Europe
Application	Containers; Crates; Furniture; Pails
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	General Purpose; Good Processability; High Impact Resistance; Impact Copolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	15	g/10 min	ISO 1133-1
Density	0.918	g/cm³	ISO 1183-1
Bulk Density	0.560	g/cm³	ISO 60
Mechanical			
Flexural Modulus, (23 °C)	800	MPa	ISO 178
Injection molded specimens prepared in accordance with ISO 1872-2.			
Tensile Modulus, (23 °C)	800	MPa	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2.			
Tensile Strength, (23 °C)	19	MPa	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2.			
Tensile Strain at Break, (23 °C)	30	%	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2.			
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	30	kJ/m²	ISO 179-1/1eA
Injection molded specimens prepared in accordance with ISO 1872-2.			
(-20 °C, Type 1, Edgewise, Notch A)	>7	kJ/m²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched, (-20 °C, Type 1, Edgewise)	No Break	kJ/m²	ISO 179-1/1eU
Additional Information			
Ash	< 2	wt %	ISO 3451-1
600 °C			